



30TONNE FLOOR TYPE HYDRAULIC PRESS

MODEL NO: YK30XF.V3

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instructions



Wear safety footwear



Wear a face shield



Wear protective gloves



Wear protective clothing



Warning
crushing of hands



Warning!
Beware of
breaking and
sudden ejection
of work pieces

1. SAFETY

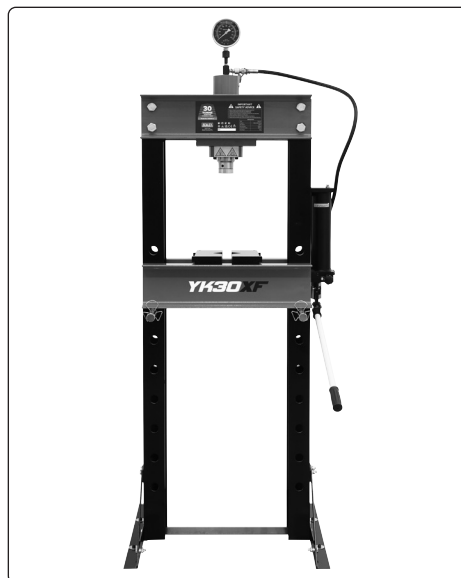
- ✓ Familiarise yourself with the applications, limitations, and hazards peculiar to the press.
- ✓ Maintain the press in good condition (use an authorised service agent).
- ✓ Replace or repair damaged parts. Use recommended parts only. Unauthorised parts may be dangerous and will invalidate the warranty.
- ✓ Keep the press clean for best and safest performance.
- ✓ Locate the press in an adequate working area for its function, keep area clean and tidy and free from unrelated materials and ensure there is adequate lighting.
- ✓ Ensure the workpiece is correctly secured before operating the press.
- ✓ Ensure that all fittings are tight before each use.
- ✓ Remove ill fitting clothing. Remove ties, watches, rings, loose jewellery and contain long hair.
- ✓ Keep hands and body clear of the work table when operating the press.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip footwear.
- ✓ Keep children and unauthorised persons away from the working area.
- ✓ Securely attach the press to a flat, firm, level surface capable of supporting the weight of press and any workpiece taking into account clearance for workpieces.
- ✓ When not in use, release pressure from the hydraulic unit and clean the press. Stand or store the V blocks in a safe location.
- ✗ **DO NOT** operate the press if any parts are missing as this may cause failure and/or possible personal injury.
- ✗ **DO NOT** use the press for a task it is not designed to perform.
- ✗ **DO NOT** make any modifications to the press.
- ✗ **DO NOT** adjust or tamper with the safety valve.
- ✗ **DO NOT** exceed the rated capacity of the press.
- ✗ **DO NOT** apply off-centre loads.
- ✗ **DO NOT** allow the workpiece or the press plates to fall from the work table.
- ✗ **DO NOT** get the press wet or use in damp or wet locations or areas where there is condensation.
- ✗ **DO NOT** operate the press when you are tired or under the influence of alcohol, drugs or intoxicating medication.
- ✗ **DO NOT** climb upon the press.
- ✗ **DO NOT** use to compress a spring or any other item that could disengage and cause a potential hazard including personal injury.
- ✗ **DO NOT** stand directly in front of the loaded press and never leave a loaded press unattended.
- ✗ **DO NOT** allow untrained persons to operate the press.
- **WARNING!** Always wear approved eye or face protection when operating the press. A full range of personal safety equipment is available from your Sealey stockist.
- ✗ **DO NOT** top up hydraulic unit with brake fluid, or any other fluid other than a good quality hydraulic oil (Sealey Part Number: HJO500MLS/HJO5LS) as this may cause serious damage to the hydraulic unit and will invalidate the warranty.
- **WARNING!** Always position the press against a wall. If the press is situated in the open workshop, it is essential that a guard be placed at the rear of the unit. This will prevent injury to bystanders in the event of the workpiece ejecting suddenly.
- **WARNING!** The warnings, cautions and instructions in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be applied by the operator.
- ▲ **DANGER!** The press is top heavy. If it requires moving after assembly or for relocation, use suitable slings around the top crossbeam, or lift direct with a forklift with the forks located under the top crossbeam. **DO NOT** use a pallet truck.

2. INTRODUCTION

Steel frame construction with side mounted hydraulic pump unit. Sliding hydraulic ram assembly giving 200mm of lateral travel for off-centre pressing applications. Includes flat pressing plate/V-blocks. Fitted with ram pressure gauge.

3. SPECIFICATION

Model:	YK30XF.V3
Capacity:	30 Tonne
Floor mounting:	Yes
Gauge included	Yes
Lateral ram travel:	200mm
Maximum height - ram to table:	1050mm
Minimum height - ram to table:	60mm
Operating Table Width:	460mm
Optional accessories:	YKPP8 - Press pin set
Overall height:	1907mm
Overall Width:	835mm
Ram diameter:	Ø70mm
Ram stroke:	170mm
Table aperture:	154mm
Type:	Hydraulic
Working table depth:	284mm
Working table width:	617mm



4. ASSEMBLY

Unpack the product and check contents. Should there be any damaged or missing parts contact your supplier immediately. Take care to ensure safety when moving main frame from packing as the unit is very heavy.

Refer to attached parts list.

Seek assistance from another person on assembly of heavy parts.

Assemble press, if possible, in close proximity to where the press will be located.

4.1. FRAME ASSEMBLY

4.1.1. Place the upright frames (#11) horizontally on a bench, with bracket plates facing outwards.

4.1.2. Position lower cross member (#13) and base sections (#9) and secure with bolt (#12), washer (#6), lock washer (#7) and nut (#8) loosely.

4.1.3. Position the frame supports (#5) and secure with bolt (#10), washer (#6), lock washer (#7) and nut (#8) loosely.

4.1.4. Place upper cross beam (#20) at top of press frame and secure with bolt (#19), washer (#21), lock washer (#22) and nut (#23) loosely.

4.1.5. Stand the part assembled press frame onto a flat level floor and level the frame using a good quality spirit level. Fully tighten all fixings.

☐ **WARNING!** Take care and seek assistance from another person when lowering and levelling the frame assembly onto the floor.

4.2. ATTACH RAM SUPPORT PLATE

4.2.1. Slide rollers (#25) onto shafts at each end of connecting rods (#26) and secure with retaining rings (#24).

4.2.2. Position ram support plate (#16) to underside of upper cross beam (#20).

4.2.3. Place spring (#27) onto bolt (#28) and then through clearance holes in connecting rod (#26). Repeat on other connecting rod.

4.2.4. Position connecting rod and rollers onto internal sliding bars located on upper cross beam (#20). Clamp the ram support plate (#16) and connecting rods by screwing to full depth bolts (#28) and spring (#27) and lock into position with screw (#17).

4.2.5. Check that the ram support plate will slide. If not, slacken clamping bolts (#28) slightly ensuring lock screws (#17) are re-tightened.

☐ **WARNING!** Seek assistance from another person to complete this task.

4.3. ATTACH RAM ASSEMBLY

4.3.1. Insert the ram assembly (#15) through the hole in the ram support plate (#16) and secure with screws (#14).

☐ **WARNING!** Seek assistance from another person with this task as the ram assembly is heavy.

4.4. ATTACH PUMP ASSEMBLY

4.4.1. Fit the pump assembly (#35) and secure with bolts (#36) and washers (#6) to upright (#11).

4.4.2. Remove the plastic bung from connector assembly (#33) and attached to the ram assembly inlet valve (#15).

4.5. ATTACH BED FRAME

4.5.1. Pass the table support pins (#4) through the holes on the press frame uprights (#11) at the desired height.

4.5.2. Fit the retaining clips (#3) to the table support pins.

* **NOTE:** The retaining clips should be spaced equidistant from the press frame sides to allow for ease of bed frame (#2) assembly.

4.5.3. Taking firm hold of the bed frame (#2), tip it into a diagonal position so that it can be introduced between the mainframe uprights, and then carefully lower it back to a horizontal position to rest on the table support pins (#4), between the retaining clips (#3).

☐ **WARNING!** Take care not to allow the bed frame to drop onto the table support pins and ensure your hands and fingers are clear of the bed frame when lowering.

☐ **WARNING!** Seek assistance from another person with this task as the bed frame is heavy.

4.5.4. Place the V-blocks (#1), in the required orientation, onto the bed frame (#2).

4.6. PRESSURE GAUGE

4.6.1. Remove the dust cap hex bolt from the gauge connection nut (#18) positioned at the top of the ram assembly (#15). **DO NOT** discard.

4.6.2. Screw the pressure gauge (#32) and nylon ring (#31) in until tight.

* **DO NOT** over-tighten.

4.6.3. Push fit pump handle (#37) into pump assembly (#35).

5. INSTALLATION

▲ **DANGER!** Models are purpose designed to withstand greater loads than the hydraulic units can develop. For safety reasons, always ensure the workpiece and press tools are secured on the table and will not flex or suddenly “give way” causing danger to operator or the component.

5.1. SECURE PRESS TO THE FLOOR

* **DO NOT** attempt to move assembled press manually. When moving the press follow the instructions as detailed in Section 1.

5.2. Move the press to the mounting location and spot mark through fixing holes in base section (#9) onto the floor.

5.3. Check for any hidden wiring or cables, if needed change the location for the holes.

5.4. Temporarily move the press to the side.

- 5.5. Use a masonry drill bit to drill the four holes about 3" to 4" deep into the concrete or wood, as necessary.
- 5.6. Clean out the drilled holes.
- 5.7. Position the press and align the holes in the base section with the holes in the floor.
- 5.8. Use four concrete anchor bolts or lag bolts for wooden floors, (not included), to secure to the floor.
- **WARNING!** To prevent serious injury **DO NOT** use damaged equipment. If abnormal noise or vibration occurs have the problem corrected.
- 5.9. **BEFORE FIRST USE**
- 5.9.1. Before operating the press, purge the hydraulic system in order to eliminate any air that may have built up during transit. Open the release valve and pump the handle several times and close the release valve. Should the system malfunction at any time, repeating this process may resolve the problem.
- ▲ **DANGER!** Models are purpose designed to withstand greater loads than the hydraulic units can develop. For safety reasons, always ensure the workpiece and press tools are secured on the table and will not flex or suddenly "give way" causing danger to operator or the component. Also ensure you have read and understood section 1 Safety Instructions.
- 5.10. The transit valve on the bottom of the pump (opposite end to the handle) needs to be open during operation.

6. OPERATION

- 6.1. Check that the hydraulic unit is fully closed ready for operating.
- 6.2. Position the table at the required operating height by inserting the pins into the appropriate holes in the frame.
- 6.3. Position the V-block plates or press tools to be used onto the table and align beneath the ram. Place workpiece onto the table or V-blocks and align beneath the ram as required. **Note:** Care must be taken to ensure a V-block does not fall from the press table. If necessary hold the configuration in position with clamps (not supplied).
- 6.4. Operate the pump slowly until the ram is close or just touching the workpiece. Before applying real pressure to the workpiece recheck the alignment with the ram and ensure that the workpiece and press tools are supported in such a way that they cannot flex to breaking point. **DO NOT** exceed the stroke indicated on the label or the red mark on the piston and **DO NOT** apply off centre loads.
- 6.5. When work is completed release the pressure using the knob with four lugs and the piston and the ram head will retract automatically. **Note:** Always keep the piston retracted after use to avoid corrosion.

7. MAINTENANCE

- Note:** Maintenance and repair must be carried out by qualified person. Contact your Sealey stockist for details.
- 7.1. Check all fittings are tight before each use.
- 7.2. Lubricate all moving parts at regular intervals.
- 7.3. Always keep the press clean, dry, and protect from harsh conditions.
- 7.4. Should you need to replace the oil ensure the piston is fully retracted. An excess of oil will render the press inoperative. Use only appropriate Sealey hydraulic jack oil. **DO NOT** use brake fluid. Contact your local Sealey stockist for details. Purge the system to remove any air.
- 7.5. Check your model parts information for spares. Repair kits are available.

IMPORTANT: NO RESPONSIBILITY IS ACCEPTED FOR INCORRECT USE OF THE MACHINE.

Hydraulic products are only repaired by local service agents. We have service/repair agents in all parts of the UK.

DO NOT RETURN PRODUCT TO US. Please telephone us on 01284 757500 to obtain the address and phone number of your local agent.

If the product is under guarantee please contact your stockist.

De-commissioning Product

Should the product become completely unserviceable and require disposal, draw off the oil into an approved container and dispose of the product and the oil according to local regulations.



ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.



REGISTER YOUR
PURCHASE HERE

Note: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. Please note that other versions of this product are available. If you require documentation for alternative versions, please email or call our technical team on technical@sealey.co.uk or 01284 757505.

Important: No Liability is accepted for incorrect use of this product.

Warranty: Guarantee is 12 months from purchase date, proof of which is required for any claim.

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